

AMENDMENTS TO THE CLAIMS

This listing of claims replaces all prior versions, and listings, of claims in the application.

1. (Previously Presented) Method for producing an automotive vehicle door, comprising (i) providing a supporting frame having an opening, said supporting frame being connected movably to a body structure of an automotive vehicle, and (ii) sealing the opening in an essentially moisture-proof manner by moulding with a curable material whilst forming a supporting plate for receiving elements, at least one guide rail for guiding a window pane, which is displaceable relative to the supporting frame, being provided in the supporting plate in order to receive a lateral edge of the window pane.
2. (Cancelled)
3. (Previously Presented) Method according to claim 1, wherein the moulding takes place by injection of a thermoplastic or thermoset plastic material.
4. (Previously Presented) Method according to claim 1, wherein the curable material is polypropylene long glass fiber (PPLGF) material.
5. (Previously Presented) Method according to claim 1, wherein the moulding takes place by foaming with a multi-component foaming agent material.
6. (Currently Amended) Method according to claim 1, wherein the moulding takes place by injection moulding ~~supporting frame is inserted in an injection moulding tool in order to produce the supporting plate.~~
7. (Previously Presented) Method according to claim 1, wherein an outer edge of the opening has a circumferential web for form-fitting and integral connection of the supporting plate to the supporting frame.
8. (Previously Presented) Method according to claim 1, wherein the opening is completely sealed in order to produce a liquid-proof supporting plate.
9. (Previously Presented) Method according to claim 1, wherein, after moulding the supporting plate, there is mounted on the side orientated towards the vehicle interior, an

interior lining or, on the side of the supporting plate pointing towards the vehicle exterior, an external panelling.

10. (Previously Presented) Method according to claim 1, wherein the supporting frame is produced in a shaping method.

11. (Previously Presented) Method according to claim 1, wherein the supporting frame is one part.

12. (Previously Presented) Method according to claim 1, wherein merely one opening is provided in the supporting frame which is sealed by the supporting plate.

13. (Previously Presented) Method according to claim 12, wherein the surface area of the opening, in a ratio to the surface area of the surface area enclosed by the outer contour of the supporting frame, is more than 0.4.

14. (Previously Presented) Vehicle door produced according to claim 1.

15. (Canceled)

16. (Canceled)

17. (Canceled)

18. (Currently Amended) Method for producing an automotive vehicle door, comprising (i) providing a supporting frame having an opening, said supporting frame being connected movably to a body structure of the vehicle, and (ii) sealing the opening at least in regions by moulding with a curable material whilst forming a supporting plate for receiving elements~~Method according to claim 2~~, wherein the curable material is polypropylene long glass fiber (PPLGF) material.

19. (Currently Amended) Method for producing an automotive vehicle door, comprising (i) providing a supporting frame having an opening, said supporting frame being connected movably to a body structure of the vehicle, and (ii) sealing the opening at least in regions by moulding with a curable material whilst forming a supporting plate for receiving

~~elements~~Method according to claim 2, wherein the moulding takes place by foaming with a multi-component foaming agent material.

20. (Canceled)

21. (Currently Amended) Method for producing an automotive vehicle door, comprising (i) providing a supporting frame having an opening, said supporting frame being connected movably to a body structure of the vehicle, and (ii) sealing the opening at least in regions by moulding with a curable material whilst forming a supporting plate for receiving
~~elements~~Method according to claim 2, wherein an outer edge of the opening has a circumferential web for form-fitting and integral connection of the supporting plate to the supporting frame.

22. (Canceled)

23. (Canceled)

24. (Currently Amended) Method for producing an automotive vehicle door, comprising (i) providing a supporting frame having an opening, said supporting frame being connected movably to a body structure of the vehicle, and (ii) sealing the opening at least in regions by moulding with a curable material whilst forming a supporting plate for receiving
~~elements~~Method according to claim 2, wherein the supporting frame is produced in a shaping method.

25. (Currently Amended) Method for producing an automotive vehicle door, comprising (i) providing a supporting frame having an opening, said supporting frame being connected movably to a body structure of the vehicle, and (ii) sealing the opening at least in regions by moulding with a curable material whilst forming a supporting plate for receiving
~~elements~~Method according to claim 2, wherein the supporting frame is one part.

26. (Canceled)

27. (Currently Amended) Method for producing an automotive vehicle door, comprising (i) providing a supporting frame having an opening, said supporting frame being connected movably to a body structure of the vehicle, and (ii) sealing the opening at least in regions by moulding with a curable material whilst forming a supporting plate for receiving

elements~~Method according to claim 26, wherein merely one opening is provided in the supporting frame which is sealed by the supporting plate and wherein the surface area of the opening, in a ratio to the surface area of the surface area enclosed by the outer contour of the supporting frame, is more than 0.4.~~

28. (New) Vehicle door produced according to claim 18.
29. (New) Vehicle door produced according to claim 19.
30. (New) Vehicle door produced according to claim 21.
31. (New) Vehicle door produced according to claim 24.
32. (New) Vehicle door produced according to claim 25.
33. (New) Vehicle door produced according to claim 27.